

AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing Of Claims:

1. (Currently Amended). Base body for a drilling tool, ~~in particular a reborning roughing tool~~, whose front surface region can accommodate at least one cutting insert holder, characterized in that comprising at least one adjusting pin connected to the base body and axially overlaps overlapping the cutting insert holder and/or the cutting insert, so that the wherein a radial adjustment of the cutting insert holder with respect to the base body can be carried out occurs by measuring [[the]] a radial deviation between a defined point of the cutting insert holder or the cutting insert accommodated on the cutting insert holder and the adjusting pin, wherein the adjusting pin is centrally aligned with the axis of rotation of the tool.

2. (Currently Amended) Base body according to claim 1, characterized in that wherein a N number of cutting insert holders can be accommodated on the base body and N adjusting pins are provided, one of which is each associated with a cutting insert holder and/or a cutting insert.

3. (Canceled)

4. (Currently Amended) Base body according to claim 1, characterized in that wherein the adjusting pin has a cylindrical form.

5. (Currently Amended) Base body according to claim [[3]] 1, ~~characterized in that~~ wherein the adjusting pin has the cross section of a regular polygon with N angles, whereby N is the number of cutting insert holders, which can be on the base body.

6. (Currently Amended) Base body according to claim 2, ~~characterized in that~~ wherein N is an odd number.

7. (Currently Amended) Base body according to claim 1, ~~characterized in that~~ wherein the front surface has at least one groove running in the radial direction, which groove is intended to accommodate a ~~preferably~~ longitudinal projection of the cutting insert holder corresponding to the groove shape.

8. (Currently Amended) Base body according to claim 7, ~~characterized in that~~ wherein the groove has an essentially U-shaped cross section.

9. (Currently Amended) Base body according to claim 7, ~~characterized in that~~ wherein the groove bottom has at least one projection, ~~preferably in the form of a stud~~, which is intended to engage ~~engaged~~ in a recess in the cutting insert holder and to limit ~~limiting~~ the radial adjustment of the cutting insert holder.

10. (Currently Amended) Base body according to claim 1, ~~characterized in that~~ wherein a device for supporting a cutting insert holder on the front surface is provided with variable retaining force.

11. (Currently Amended) Base body according to claim 10, ~~characterized in that~~ wherein the device for holding a cutting insert holder consists of a screw, which ~~is intended to~~ ~~reach~~ reaches through a longitudinal opening in the cutting insert holder and a spring, ~~preferably~~ a ~~disk~~ spring.

12. (Currently Amended) Base body according to claim 1, ~~characterized in that~~ wherein a device is provided for axial adjustment of the cutting insert holder.

13. (Currently Amended) Base body according to claim 12, ~~characterized in that~~ wherein the device for the axial adjustment of the cutting insert holder consists of shims, ~~which~~ ~~are intended to be~~ arranged between the cutting insert holder and a front surface of the base body.

14. (Currently Amended) Base body according to claim 1, ~~characterized in that~~ wherein for each cutting insert holder a device is provided for the radial adjustment of the cutting insert holder.

15. (Currently Amended) A drilling tool, comprising a base body and a cutting insert holder, wherein the cutting ~~Cutting insert holder for use with a base body according to claim 1, with includes~~ a seat for receiving a cutting insert, wherein the base body includes a front surface region to accommodate at least one cutting insert holder, at least one adjusting pin connected to the base body and axially overlapping the cutting insert holder and/or the cutting insert positioned in the seat, wherein a radial adjustment of the cutting insert holder with respect to the base body occurs by measuring a radial deviation between a defined point of the cutting insert holder or the cutting insert positioned in the seat and the adjusting pin, wherein the adjusting pin is centrally aligned with the axis of rotation of the tool, and characterized in that ~~wherein a bearing surface for supporting the cutting insert holder on the front surface of [[a]] the base body of [[a]] the drilling tool has a preferably longitudinal projection overlapping the bearing surface for engaging in a groove arranged on the front surface.~~

16. (Currently Amended) Drilling tool ~~Cutting insert holder~~ according to claim 15, characterized in that wherein the cutting insert holder has a device for radial adjustment of the cutting insert holder with respect to the base body.

17. (Currently Amended) Drilling tool ~~Cutting insert holder~~ according to claim 16, characterized in that wherein the device for radial adjustment of the cutting insert holder comprises a screw, which is intended to abut abuts against a stop element firmly connected to the base body.

18. (Currently Amended) Drilling tool Cutting insert holder according to claim 17, characterized in that wherein the screw in the longitudinal direction runs through at least one part of the longitudinal projection.

19. (Currently Amended) Drilling tool Cutting insert holder according to claim 15, characterized in that wherein the longitudinal projection has a preferably oblong recess, which is arranged in such a manner that a projection located on the groove bottom of the front surface of the drilling tool engages in the recess and [[thus]] limits the radial adjustment of the cutting insert holder in the groove is limited in at least in one direction.

20. (Currently Amended) Drilling tool Cutting insert holder according to claim 19, characterized in that wherein the projection has a tapped hole, which in the longitudinal direction opens into the oblong recess.

21. (Currently Amended) Drilling tool Cutting insert holder according to claim 15, characterized in that wherein a slotted hole is provided for attaching the holder to the base body by means of a screw extending through the slotted hole and engaging in a threaded hole on the base body.

22. (Currently Amended) Drilling tool Cutting insert holder according to claim 21, characterized in that wherein on the side of the slotted hole facing away from the front surface a countersink is provided to seat a disk spring arranged between a screw head and a slotted hole.

23. (Currently Amended) Base body Drilling tool with a base body according to claim 1, [[and]] with at least one cutting insert holder with a seat for receiving a cutting insert, characterized in that wherein a bearing surface for supporting the cutting insert holder on the front surface of [[a]] the base body of a drilling tool has a preferably longitudinal projection overlapping the bearing surface for engaging in a groove arranged on the front surface.

24. (Currently Amended) Base body Drilling tool according to claim 23, characterized in that wherein three cutting insert holders are provided.

25. (New) Base body according to claim 9, wherein the at least one projection is in the form of a stud.

26. (New) Base body according to claim 11, wherein the spring is a disk spring.

27. (New) Base body according to claim 1, wherein the measurement of the radial deviation between the defined point of the cutting insert holder or the cutting insert accommodated on the cutting insert holder and the adjusting pin is by a mechanical measurement means.

28. (New) Base body according to claim 1, wherein the adjusting pin protrudes axially past at least a portion of an upper surface of the cutting insert holder.